

Product Description	
General	Dopi spezial is a liquid, two component product based on epoxy resin with low solvent content. It shows a very good wetting behaviour for glass fibre mats and glass tissue.
Suitability	Dopi spezial was specially developed to install the double wall lining DUPLO.
Advantages	Thanks to its special formulation, Dopi spezial is easy to apply even at walls and overhead and has an excellent chemical resistance.

Specification	
Mixing ratio	2: 1 by weight
Density of the mixture	1.1 kg / dm ³
Pot life	30 minutes at 23°C
Curing	Walkable 30°C 4h 23°C 5h
Recoatibility	According to temperature after 5 hrs-2 days. If the indicated hardening time is exceeded, the surface needs grinding
Consumption	Approx. 1.2-1.4 kg / m ²
Colour	Yellow
Packaging	Units of 6 / 3 kg
Storage life	24 months in originally sealed containers at ambient temperature
Art. No.	Comp. A W-D0805 Comp. B W-D0806

Application	
Subsurfaces	Metallic substrates shall be clean, grease-free, and mineral sandblasted to SA 2 ½ with a surface roughness of 50 µm.
Undercoat	Priming on steel: none.
Mixing	Add the whole of the contents of the comp.B container into the comp. A container and mix both together well with a stirrer for 3 minutes.
Processing	Dopi spezial is applied by using a roller and a grooved metal roller at a temperature of 22°C.
Equipment needed	Manual stirrer or drill with stirrer, roller, grooved metal roller, heating machine and possibly a dehumidifier.
Equipment cleaning	The equipment shall be cleaned immediately after the application.
Climatic conditions	The steel surface temperature has to be at min. 8°C and at least 3°C above the dew point at any time during application and hardening!

Safety Precautions	
Precautions to be observed	Safety measures should be taken in accordance with the material safety data sheet. Local legal, health and safety regulations apply.
Liability	The above information is based on numerous tests and many years of experience. Liability for the application of the described product cannot be accepted as the results largely depend on the proper treatment and application of the material.
Hazards information	<p>Comp. A</p> <div style="display: flex; justify-content: space-around; align-items: center;"> <div style="text-align: center;"> Fire</div> <div style="text-align: center;"> Health Hazard</div> <div style="text-align: center;"> Exclamation Mark</div> <div style="text-align: center;"> Environment</div> </div>
	<p>Comp. B</p> <div style="display: flex; justify-content: space-around; align-items: center;"> <div style="text-align: center;"> Corrosion</div> <div style="text-align: center;"> Health Hazard</div> <div style="text-align: center;"> Exclamation Mark</div> </div>

Transport
information

Comp. A UN 1263
Comp. B UN 3267